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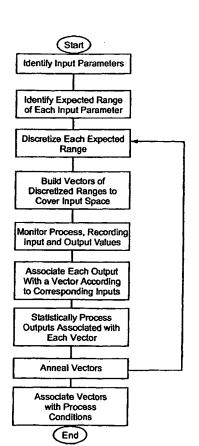
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(54) Title: SYSTEM AND METHOD FOR MONITORING PROCESS QUALITY CONTROL



(57) Abstract: A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of sub-ranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

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A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : G06F 7/60, 17/10, 17/50; G06G 7/48								
US CL	: 703/2, 6, 13	Sand aboutfaction and IDC						
According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED								
B. FIEL	DS SEARCHED							
Minimum documentation searched (classification system followed by classification symbols) U.S.: 703/2, 6, 13								
								
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched								
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Continuation Sheet								
C. DOC	UMENTS CONSIDERED TO BE RELEVANT	 						
Category *	Citation of document, with indication, where ap	opropriate, of the relevant passages	Relevant to claim No.					
X	US 5,866,437 A (CHEN et al.) 02 February 1999 (0		1-26					
	Background of the Invention, Summary of the Invent							
Х	US 6,125,235 A (PADILLA et al.) 26 September 20 Background of the Invention, Summary of the Invention	1-26						
Х	US 5,408,405 A (MOZUMDER et al.) 18 April, 19		1-26					
	Background of the Invention, Summary of the Invent	tion, col 3, lines 4 et seq.	1-20					
Х	US 5,546,312 A (MOZUMDER et al.) 13 August, 1 5, Background of the Invention, Summary of the Inv	1-26						
х	US 5,966,527 A (KRIVOKAPIC et al.) 12 October,	1-26						
х	1-7c, Background of the Invention, Summary of the US 5,646,870 A (KRIVOKAPIC et al.) 08 July, 199		1-26					
	9B, Background of the Invention, Summary of the In		1-20					
Х	US 5,956,251 A (ATKINSON et al.) 21 September 17, Background of the Invention, Summary of the In	1-26						
х	US 5,781,430 A (TSAI et al.) 14 July 1998 (14.07.1	1-26						
	Background of the Invention, Summary of the Invent							
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Further	documents are listed in the continuation of Box C.	See patent family annex.						
* S	pecial categories of cited documents:	"T" later document published after the inte date and not in conflict with the applic	rnational filing date or priority					
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specified)		considered to involve an inventive step	when the document is					
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"P" document priority d	published prior to the international filing date but later than the ate claimed	*&* document member of the same patent family						
Date of the actual completion of the international search Date of mailing of the international search report								
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Continuation of B. FIELDS SEARCHED Item 3:	•					
EAST search terms: model\$, statistic\$, vector, manufact\$, knowledge adj base, anneal, process, discret\$, range						
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ROX III	TEXT OF THE ABST	RACT (Continual	ion of Item 5 of	tne tirst sneet)

The technical features mentioned in the abstract do not include a reference sign between parentheses (PCT Rule 8.1(d)). **NEW ABSTRACT** A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of subranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).